

## 青岛润昌化工有限公司

## QINGDAO SAMIN CHEMICAL CO.,LTD.

## **SPECIFICATION**

Product Name Vitamin B1 (Thiamine HCL)

CAS № **67-03-8** 

Molecular Formular C<sub>12</sub>H<sub>17</sub>CIN<sub>4</sub>.HCI

Specification Version USP35
Shelf Life 36months

Package 25kg/Drum

ITEM SPECIFICATION

Appearance White crystrals or crystalline powder Identification

-A. Infrared absorption Consistent with the reference IR spectra

-B. Chloride

A white curdy precipitate is formed with silver nitrate, the precipitate is insoluble in nitric acid

but dissolves readily in ammonia

pH  $2.7\sim3.4$  Water  $\leq 5.0\%$ 

Residue on Ignition  $\leq 0.20\%$ Absorption of solution  $\leq 0.025$ 

Limite of nitrate No brown ring is produced at the junction of the

two layers

Related compounds  $\leq 1.0\%$ 

Residual solvent

 $\begin{array}{ll} \text{-Methanol} & \leqslant 0.3\% \\ \text{-Ethanol} & \leqslant 0.5\% \end{array}$ 

Assay 98.0%-102.0%

Heavy metals

-Lead $\leqslant 0.5 ppm$ -Cadmium $\leqslant 1.0 ppm$ -Arsenic $\leqslant 1.0 ppm$ -Mercury $\leqslant 0.1 ppm$ 

**Microbiological Characteristics** 

Total plate count(Plate culture) ≤100cfu/g
Yeasts & Molds ≤10cfu/g
E. coli & Salmonella Negative
Staphylococcus aureus: Negative

Storage: Store in cool and dry place, in a well-close container, keep away from strong light and heat.